

The image shows two VELUX flat roof windows installed in a zinc roofing system. The windows are rectangular with a white frame and a clear glass pane. They are mounted on a metal base that is integrated into the zinc roof panels. The zinc roofing is a light blue-grey color and has a distinct ribbed pattern. The windows are secured with black screws around the perimeter of the frame. The overall appearance is clean and professional.

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VELUX flat roof window

# Installation in zinc roofing

Installing a zinc flashing around a VELUX flat roof window requires care and precision. While welding the zinc joints at the corners ensure a proper seal and a beautiful finish. There's no doubt that a well-executed flashing around a VELUX flat roof window looks fantastic and will last for many years.

This handy guide takes you through the installation process step by step. Please read the complete installation instructions before installing your VELUX flat roof windows in zinc roofing.



1. Remove the existing roof window from the roof
2. Fit the hole to match the VELUX flat roof window
3. Position the window over the hole
4. Pre-drill the window and screw in place according to the installation instructions
5. Install a rough wood frame around the window
6. Screw the wood spacers to the roof surface with zinc clamps underneath
7. Measure and cut the zinc so that it fits in between the wood spacers
8. Place the zinc on the roof surface and bend the end piece up against the window



9. Fashion a piece of zinc for the corner joints
10. Measure and cut a piece of secondary zinc for the corner joints
11. Brush solder water on the zinc joint prior to welding
12. Weld the zinc joint
13. Brush with solder water and weld the zinc clamps on top of the zinc
14. Fold the clamps down over the topmost zinc plates
15. Mount the dome on top of the roof window

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flat roof windows